

Work Order ID 87988

Monday, July 23, 2012 8:04:29 AM

87988

Ship July 27th

Page 1

Item ID: D412-704-015

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Copilot Emergency Cargo Release

Stop

NS2

Start Date: 7/23/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 7/27/2012 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

mf

Date:

12-07-23

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D412-704

C

100

0.00

100

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile and create labels per PPP D412-704-015 CHG002

0.00

DAS 16 12/4/30 JB

MCJ 12/07/25

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

1 12/07/25 JB

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

DAS 16 12/4/30

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Item ID: D412-704-015

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Copilot Emergency Cargo Release

Start Date: 7/23/2012 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 7/27/2012 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-704-015 Location: _____ PPP Rev: <u>SAIP</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

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Work Order ID: 87988

Parent Item: D412-704-015

Parent Item Name: Copilot Emergency Cargo Release

Start Date: 7/23/2012

Required Date: 7/27/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A NEW ISSUE 12-03-22 JLM VERIFIED BY:EC
566 DD verf:EC
IPP REV:C 12.05.10 per ECN 12-583 DD verf:EC
IPP REV:B 12.04.20 per cen-

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
* D412-704-141 Pedal Assembly		Manufactured	No			110	Each	0.0000					
D412-704-045 Cable Assembly (212/214/412)		Manufactured	No			110	Each	3.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST223		3							
				86459		3							
D3207-5 Bracket		Manufactured	No			110	Each	19.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST		10							
				85999		10							
				ST202		9							
				70293		1							
				85994		8							
D3207-7 Packer		Manufactured	No			110	Each	10.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST202		10							
				82198		10							
D3207-9 Bracket		Manufactured	No			110	Each	8.0000					
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG194		8							
				82199		8							

Handwritten notes and calculations:

- 85994 - 1 - JA 87987
- 86459 - 1 - JB
- 85994 - 1 - JB
- 82198 - 1 - JB
- 82199
- 12/07/25

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Work Order ID: 87988

Parent Item: D412-704-015

Parent Item Name: Copilot Emergency Cargo Release

Start Date: 7/23/2012

Required Date: 7/27/2012

Start Qty: 1.00

Required Qty: 1.00

D3208-1 Doubler	Manufactured	No		110	Each	11.0000	0	1	JP	JP
			<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>		
			ST202			11				
			83920			11		83920		
D3208-11 Filler	Manufactured	No		110	Each	3.0000	0	1	JP	JP
			<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>		
			ST202			3				
			82201			3		86642		
D3208-33 Pedal Mount Angle	Manufactured	No		110	Each	14.0000	0	1	JP	JP
			<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>		
			ST202			14				
			82587			2		82587		
			85947			6				
			86002			6				
D3208-7 Filler	Manufactured	No		110	Each	20.0000	0	1	JP	JP
			<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>		
			ST202			20				
			83918			20		83918		
D3208-9 Doubler	Manufactured	No		110	Each	5.0000	0	1	JP	JP
			<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>		
			ST202			5				
			83940			5		83940		
D3214-1 Placard	Manufactured	No		110	Each	11.0000	0	1	JP	12/07/25
			<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>		
			ST202			11				
			82585			3		82585		
			83919			8				

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Shop Packet Print

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Parent Item Name: Copilot Emergency Cargo Release

Start Date: 7/23/2012

Required Date: 7/27/2012

Start Qty: 1.00

Required Qty: 1.00

D4610-1
Doubler

Manufactured No

110 Each 6.0000

Location Loc Qty Loc Code

ST203 6
82203 6

D4610-3
Doubler

Manufactured No

110 Each 3.0000

Location Loc Qty Loc Code

ST203 3
83747 3

D4610-7
Cover

Manufactured No

110 Each 11.0000

Location Loc Qty Loc Code

ST203 11
84418 11

MS21919-DG5
Clamp

Purchased No

110 Each 43.0000

Location Loc Qty Loc Code

306 17
121652 17
ST306 26
119638 1
120731 25

D4622-1
Placard

Manufactured No

110 Each 5.0000

Location Loc Qty Loc Code

ST116 5
83748 5

D4622-3
Placard

Manufactured No

110 Each 5.0000

Location Loc Qty Loc Code

ST116 5
83749 5

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Start Date: 7/23/2012

Required Date: 7/27/2012

Start Qty: 1.00

Required Qty: 1.00

MS35489-149
GROMMET

Purchased

No

110

Each

135.0000

1

-JB 12/07/25

Location

Loc Qty

Loc Code

ST195

135

121692

135

121692

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -041	Qty -141	Qty -043	Qty -045	Part Number	Description
X							D412-704-011	COPILOT'S EMERGENCY CARGO RELEASE KIT (210/212/214)
	X						D205-704-013	COPILOT'S EMERGENCY CARGO RELEASE KIT (205)
		X					D412-704-015	COPILOT'S EMERGENCY CARGO RELEASE KIT (412)
1	1		X				D412-704-041	PEDAL ASSEMBLY (205/210/212/214)
				X			D412-704-141	PEDAL ASSEMBLY (412)
	1				X		D205-704-043	CABLE ASSEMBLY (205)
1						X	D412-704-045	CABLE ASSEMBLY (210/212/214/412)
			1	1			D3204-041	PEDAL ASSEMBLY (OR ECM 999702-1)
			1	1			D3205-1	PEDAL BRACKET (OR ECM 999703-1)
			1	1			D3205-3	BACK PLATE (OR ECM 999709-5)
			1	1			D3206-1	PEDAL ARM (OR ECM 999704-1)
	1						D3207-1	BRACKET
	1						D3207-3	BRACKET
1		1					D3207-5	BRACKET
1	1	1					D3207-7	PACKER
		1					D3207-9	BRACKET
1							D3207-11	BRACKET
1	1	1					D3208-1	DOUBLER (OR ECM 999709-1)
1		1					D3208-11	FILLER
1	1	1					D3208-3	PEDAL MOUNT ANGLE (OR ECM 999709-7)
	1						D3208-5	MOUNT ANGLE
1	1	1					D3208-7	FILLER (OR ECM 999709-3)
1		1					D3208-9	DOUBLER
			1	1			D3209-041	BRACKET ASSEMBLY (OR BHT 204-070-993-001)
1	1	1					D3214-1	PLACARD (OR ECM 999712-1)
					1		D3217-1	CABLE
						1	D3217-3	CABLE
					1	1	D3257-1	FITTING
					1	1	D3258-1	ANGLE BRACKET
		1					D4610-1	DOUBLER
		1					D4610-3	DOUBLER
			1	1			D4610-5	SHIM
		1					D4610-7	COVER
				1			D4611-1	BUSHING
		1					D4622-1	PLACARD
		1					D4622-3	PLACARD
			1	1			AN3-10A	BOLT
					1	1	AN3-13A	BOLT
			1	1			AN315-4R	NUT
					1	1	AN3-5A	BOLT
			2	2			AN3-6A	BOLT
			1	1			AN4-10A	BOLT
			2				AN4-11A	BOLT
				2			AN4-12A	BOLT
			1				AN4-13A	BOLT

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Revision: C

Date: 12.04.12

Qty -011	Qty -013	Qty -015	Qty -041	Qty -041	Qty -043	Qty -045	Part Number	Description
				1			MS20002-4	WASHER
				1			MS20004-24	BOLT
			3	3	2	2	MS21042L3	NUT (OR MS21042-3)
			5	5			MS21042L4	NUT (OR MS21042-4)
4	4	4					MS21919DG5	CLAMP
			1				MS24694-S102	SCREW
				1			MS24694-S104	SCREW
	2						MS35489-10	GROMMET
		1					MS35489-149	GROMMET
			1	1			MS9519-10	BOLT
			4	4	2	2	NAS1149D0332J	WASHER (OR AN960JD10L)
			5	5	2	2	NAS1149D0363J	WASHER (OR AN960JD10)
			3	2			NAS1149D0416J	WASHER (OR AN960JD416L)
			14	13			NAS1149D0463J	WASHER (OR AN960JD416)
					3	3	NAS509-3	NUT

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